

# detax flextime

Instructions for use

*Ear impression material, A-silicone based,  
thermocontrolled*

- Application:** at approx. 23 °C/73 °F, 50% ± 5% rel. humidity
- Colour code:** Base: violet • Catalyst: pink
- Final hardness:** approx. 30 Shore A
- Mixing ratio:** 1:1
- Mixing time:** 30 - 45 sec.
- Application:** Mix together components by hand, until a uniform colouring is achieved.  
Fill impression-syringe with *detax flextime* and syringe the mixed impression material directly into the prepared ear provided with an impression plug.  
After curing remove the impression carefully from the ear. Re-examine the ear.
- Setting time:** approx. 3 min. 45 sec. at body temperature (approx. 37 °C/99 °F)
- Time in the ear:** approx. 3 min.
- Please note:** Increased temperatures accelerate, decreased temperatures retard the setting time.
- Caution:** Avoid mutual contact of base and catalyst before mixing. Do not use latex-gloves.  
Cured materials are chemically inert - spots on clothing should be avoided!

**DETAX**

GmbH & Co. KG  
Carl-Zeiss-Str. 4 • 76275 Ettlingen/Germany  
Telefon: 07243/510-0 • Fax: 07243/510-100  
www.detax.de • post@detax.de

